

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 21/11/2008 2:31:22 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 43703

Part Number: D30481

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



28
08/11/08

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M/L

08/11/08

7.0 QC5

INSPECT WORK TO CURRENT STEP



08/11/08 (42)

Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST152

18 08/11/2008

9.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-25

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART AEROSPACE LTD

Work Order: 43703

Description: DEX BLEED

Part Number: D3048-1

Inspection Dwg: D3048-1, Rev: A2

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

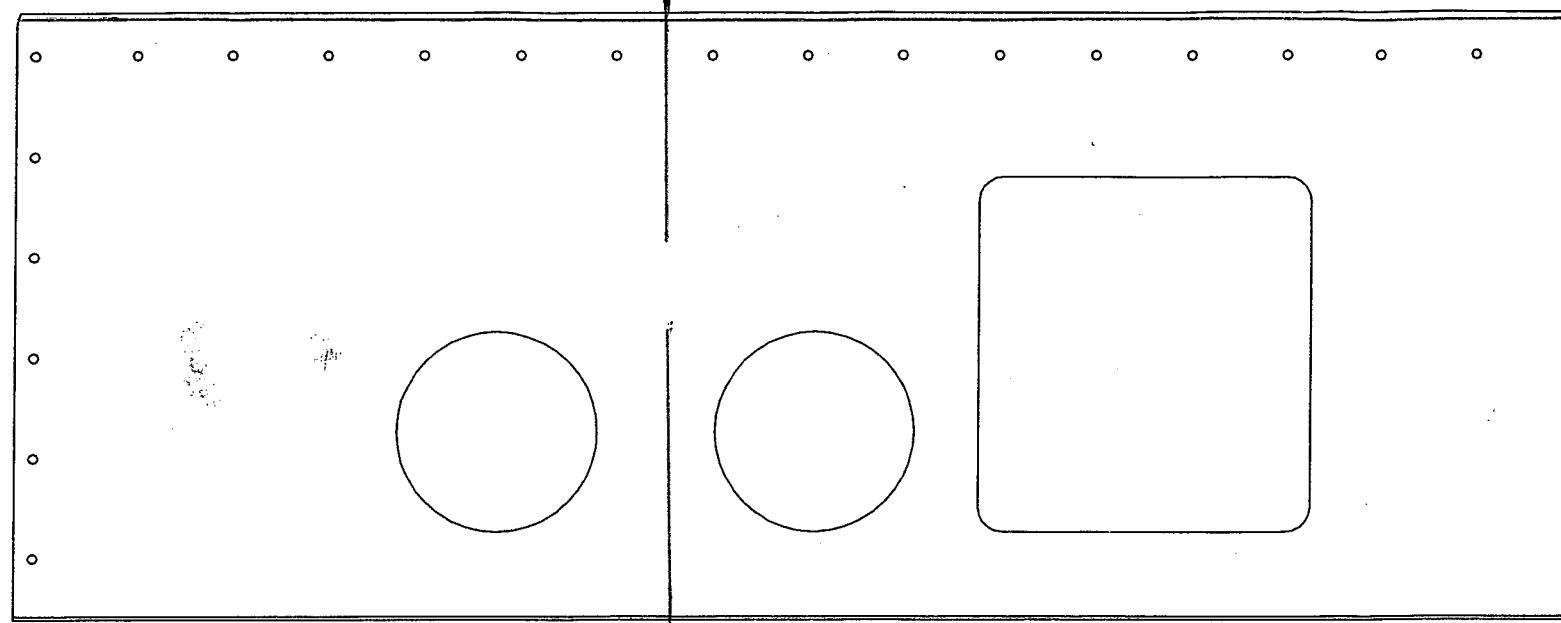
X First Article X Prototype

| | |
|--------------|---------|
| Measured by: | HB |
| Date: | 8-11-24 |

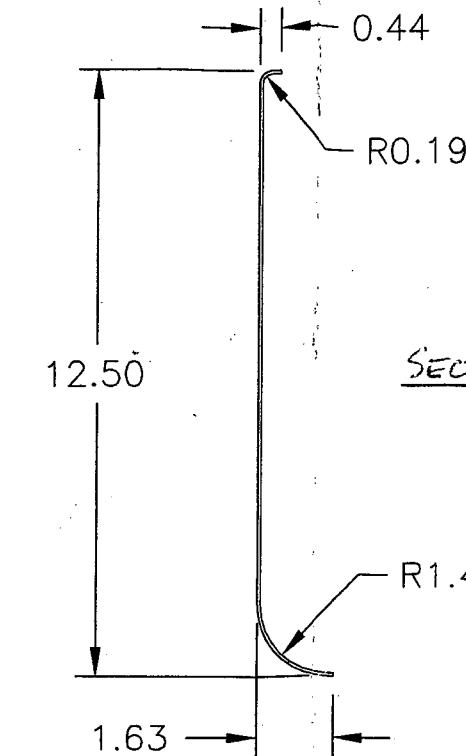
| | |
|--------------------|------------|
| Audited by: | ○ |
| Date: | 08/06/2024 |

| | |
|----------------------------|--------------|
| Prototype Approval: | <i>✓</i> |
| Date: | <i>10/17</i> |

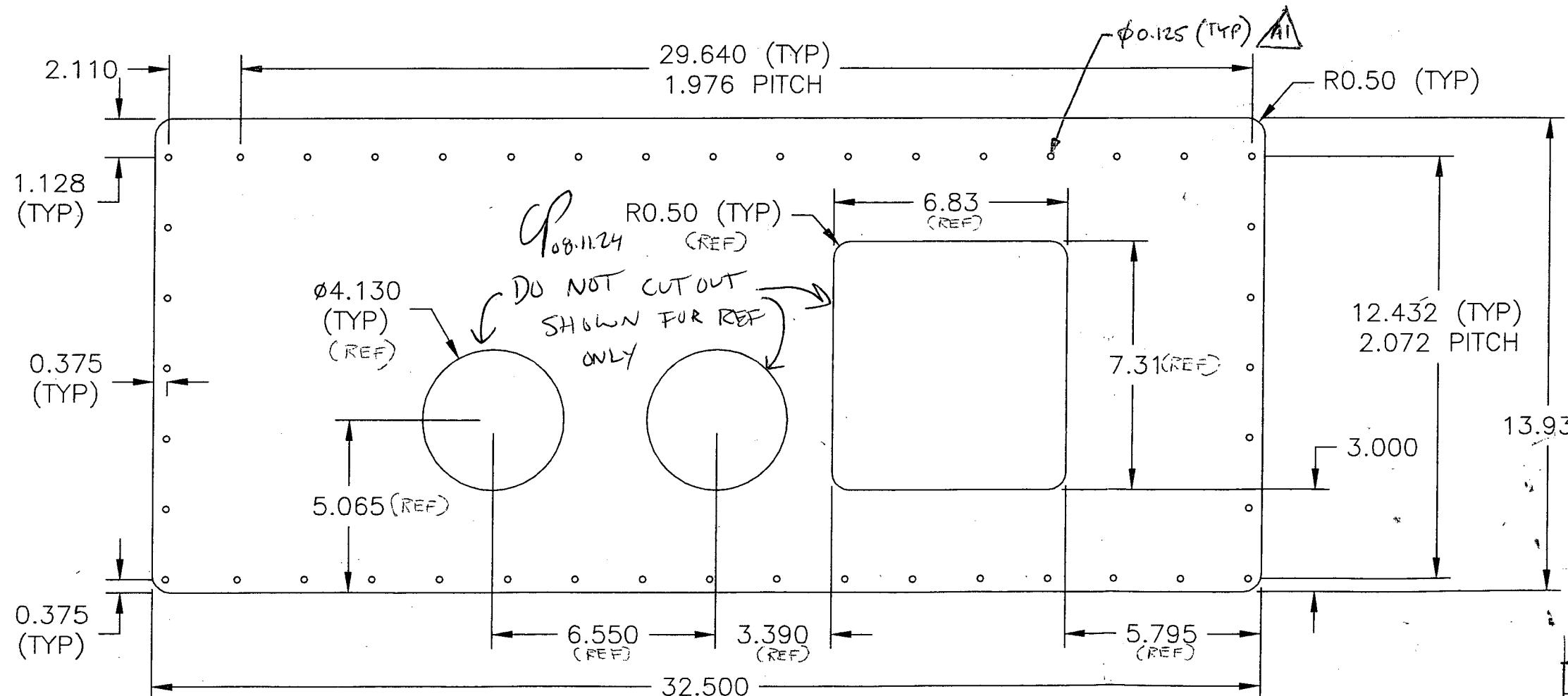
| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |



D3048-1



SECTION A-A A1



MATERIAL: 2024-T3 (QQ-A-250/4)
0.063 THICK
FINISH: ACID ETCH, ALODINE PER DART
QSI 005 4.1
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

A2 CUT-OUTS (3 PLACES) ARE SHOWN FOR REFERENCE ONLY,
DO NOT CUT.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43203



| | | |
|----------|----------|--------------------|
| A2 | 08.11.10 | REMOVE CUT-OUTS |
| A1 | 02.11.20 | CORRECT DWG ERRORS |
| A | 01.09.25 | NEW ISSUE |
| DESIGN | DRAWN BY | DART |
| | RF | |
| CHECKED | APPROVED | DRAWING NO. |
| | | D3048 |
| DATE | | REV. A |
| 01.09.25 | | SHEET 1 OF 1 |
| TITLE | | SCALE |
| DOUBLER | | 1:14 |

D3048-1 FLAT PATTERN

RELEASED
01.09.27

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HAWKESBURY, ONTARIO, CANADA

